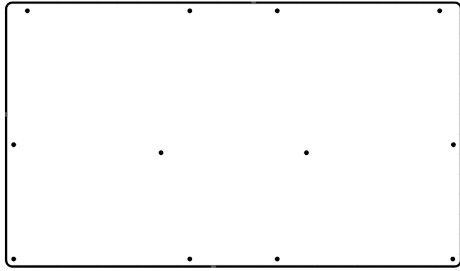


PROMASTER SLIDING LOWER DOOR PANEL

⚠ Please read all steps before you begin. Installation of this door panel will require drilling through the first layer of metal on the inside of your van door. Take care not to drill more than 3/8" or you risk drilling through or denting the outside of the door. Out There Vans is not responsible for any damage that results from improper installation.

What's Included:



ProMaster Lower Sliding Door Panel

You Will Need:

- Electric drill
- Step down drill bit
- Hand or drill rivnut tool if installing with rivnuts
- 4mm allen hex key
- Automotive trim removal tool or flathead screwdriver

Optional Hardware Kit Includes:

- (12) M6 Rivnuts
- (12) M6 bolts
- (12) Washers

INSTALLATION TIPS

1. For the longevity of this product, you will need to either prime and paint or stain and seal this product before installing it in your van. Sand with fine grit sandpaper before applying paint or stain.
2. Door panel may be installed with factory push connects or rivnuts/bolts. We highly suggest rivnuts for the most secure & long lasting installation.
3. If your van has a factory installed plastic lower sliding door panel, use an automotive trim removal tool or flathead screwdriver to remove the push connects and remove the plastic door panel.
4. The holes in the door panel align with the pre-stamped holes in the sheetmetal of your van. (Note that there are extra pre-stamped holes in the sheetmetal that are not needed for installing our door panel.) Align the lower sliding door panel so that the side with the narrower spacing between the outermost upper holes is towards the top as pictured above.
5. ProMaster factory stamped holes are slightly too big for M5 bolts and slightly too small for M6 bolts. To install with our hardware kit, you will need to use an electric drill to enlarge the holes to $\frac{3}{8}$ " diameter. We highly recommend using a step down drill bit to do this in order to avoid drilling through the exterior sheet metal.
6. If you purchased the hardware kit, use a rivnut setting tool to set the rivnuts, and then use a 4mm allen hex key to install the bolts, ensuring to place a washer on each bolt before installing. Lightly tighten each bolt at first until all of the bolts are placed, and then go back through to finish tightening the bolts. This will allow you to make sure that the panel is properly aligned for each bolt hole before fully tightening the bolts.

ProMaster Door Cards Installation Video



How to Use Rivnuts Video



Scan this QR code to view our video instructions or type in this URL into your web browser

Door Cards Video: <https://youtu.be/5c6Jzsict9U?si=UcucXJd-0QJZnzPR>

Rivnut Video: <https://youtu.be/OXa0jNtW1s8?si=TwNwZjHmug-Ul0fT>