

## PROMASTER SLIDING MIDDLE DOOR PANEL

⚠ Please read all steps before you begin. Out There Vans is not responsible for any damage that results from improper installation.

### What's Included:



ProMaster Middle Sliding Door Panel  
3M VHB Adhesive Tape

### INSTALLATION TIPS

1. For the longevity of this product, you will need to either prime and paint or stain and seal this product before installing it in your van. Sand with fine grit sandpaper before applying paint or stain.
2. Middle sliding door panel is installed using 3M VHB tape which is preinstalled on the backside of these panels. VHB tape cures with time. It reaches 50% strength after 20 minutes, 90% strength after 24 hours, and 100% strength after 72 hours. We recommend not opening/closing your door for at least 24 hours after installation for curing time for a permanent bond. Test fit panels before peeling off tape to see how tape aligns.
3. Peel off all tape backing. Align panel in "window slot". Apply pressure to the center VHB tape first. Apply pressure in place for five minutes. Continue to the outside VHB edges and repeat pressure for five minutes.