

PROMASTER REAR UPPER DOOR PANELS

⚠ Please read all steps before you begin. Installation of these door panels will require drilling through the first layer of metal on the inside of your van doors. Take care not to drill more than 3/8" or you risk drilling through or denting the outside of the door. Out There Vans is not responsible for any damage that results from improper installation.

What's Included:



ProMaster Upper Rear Door Panels (pair)

You Will Need:

- Electric drill
- Step down drill bit
- Hand or drill rivnut tool if installing with rivnuts
- 4mm allen hex key

Optional Hardware Kit Includes:

- (12) M6 Rivnuts
- (12) M6 bolts
- (12) Washers

INSTALLATION TIPS

1. For the longevity of this product, you will need to either prime and paint or stain and seal this product before installing it in your van. Sand with fine grit sandpaper before applying paint or stain.
2. Door panels may be installed with factory push connects or rivnuts/bolts. We highly suggest rivnuts for the most secure & long lasting installation.
3. The holes in the door panels align with the pre-stamped holes in the sheetmetal of your van. Please note that not all ProMasters have pre-stamped holes for the upper rear door panels.
 - a. If your van has pre-stamped holes on the upper rear doors: ProMaster factory stamped holes are slightly too big for M5 bolts and slightly too small for M6 bolts. To install with our hardware kit, you will need to use an electric drill to enlarge the holes to $\frac{3}{8}$ " diameter. We highly recommend using a step down drill bit to do this in order to avoid drilling through the exterior sheet metal.
 - b. If your van does not have pre-stamped holes, hold up the door panel to the installation location. Mark each hole with a permanent marker, and use a step down drill bit to create a $\frac{3}{8}$ " hole for Rivnut installation. Repeat for each hole for both door panels.
4. If you purchased the hardware kit, use a rivnut setting tool to set the rivnuts, and then use a 4mm allen hex key to install the bolts, ensuring to place a washer on each bolt before installing. Lightly tighten each bolt at first until all of the bolts are placed, and then go back through to finish tightening the bolts. This will allow you to make sure that the panel is properly aligned for each bolt hole before fully tightening the bolts.

ProMaster Door Cards Installation Video



How to Use Rivnuts Video



Scan this QR code to view our video instructions or type in this URL into your web browser

Door Cards Video: <https://youtu.be/5c6Jzsict9U?si=UcucXJd-0QJZnzPR>

Rivnut Video: <https://youtu.be/OXa0jNtW1s8?si=TwNwZjHmug-UI0fT>